

PIGMENTARY GARMENT DYEING OLD FASHION EFFECT

1.- Auxiprint process

2.- Overdye process

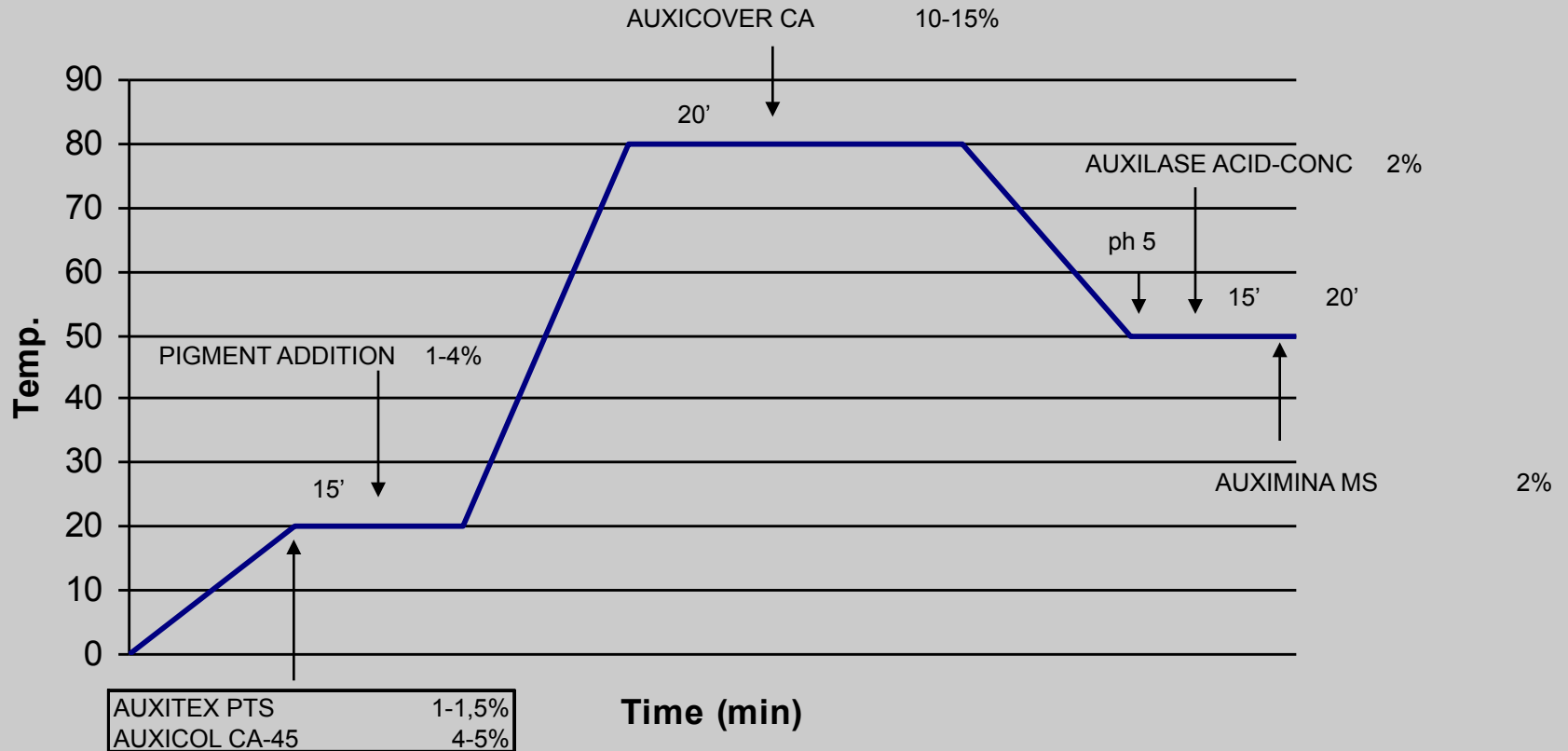
AUXICOLOR

Color changes everything.

	Amarillo Yellow 5G *		Rojo Red C		Violeta Violet BR Conc. *		Verde Green HBS
	Amarillo Yellow GGS		Rojo Red GR *		Azul m ^o Navy Blue S *		Verde Green P5B *
	Amarillo Yellow 7-GL		Rojo Red GN *		Azul Blue RFN *		Verde Green G *
	Amarillo Yellow RS		Rojo Red GC *		Azul Blue CT *		Verde Oliva Olive Green GN
	Amarillo Yellow 5R		Rojo Red B		Azul Blue R *		Pardo Brown GR
	Amarillo Yellow ORO R		Rojo Red 2BT *		Azul Blue B *		Pardo Brown GC
	Amarillo Yellow RCL		Burdeos Bordeaux RL		Azul Blue HBT *		Pardo osc. Dark Brown R
	Amarillo Yellow ORO MR		Rosa Pink 3BL *		Azul Blue 2G *		Negro Black GF Conc. *
	Naranja Orange G		Rojo Violeta Violet Red R		Turquesa Turquoise CG *		Negro Black NC Conc. *
	Naranja Orange R		Violeta Violet B *		Verde Green 3G		

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Pigment dyeing



Pigment Dyeing

How control mechanical effect to reach “Vagabond” look.

- Rpm. (25-30 rpm.)
- Drum diameter.
- Average time for turning each side.
- Bath ratio.
- Open pocket or division Y.
- Charge of the machine.
- Garment side dyeing.

Pigment Dyeing

Main properties on garment:

- Old look effect (“Vagabond”).
- Cold touch.
- Mat shades.

Main Advantages:

- Short Process.
- Old effect.
- Light fastness.

Main Disadvantages:

- Reproducibility.
- Short color range.
- Machinery state.

PRODUCTS:

AUXITEX PTS: Dispersing agent for disperse and pigment dyes.

AUXICOL CA-45: Strongly cationic product. Used as a mordant in dyeing with pigments and anionic dyes.

AUXICOVER CA: Cationic poliurethane binder.

AUXIPRINT range: Aqueous pigment dispersions.

AUXILASE ACID-CONC: Cellulase enzyme for the anti-peeling treatment of cellulosic fibers.

AUXIMINA MS: Micro dispersion silicone softener.